

Panasonic

KR2 Series

Panasonic

Over 500,000
KR Series Machines
Sold Globally

The World's Most Preferred and Reliable
Fully Thyristorised MIG/MAG Welding System



World-class Welding Quality at Your Doorstep



Panasonic Welding Systems India has set-up its state-of-the-art manufacturing facility in India. So our globally proven range of welding equipment including MMAW, MIG/MAG, TIG, Plasma Cutting, Welding Accessories, and Welding Robots are now available at your doorstep.

With a nationwide network of dealers and prompt service and support, you can be sure of quality and performance that are truly world-class.

Key Features of KR2 Series

- Six phase thyristorised system gives ripple-free DC output for superior quality welding.
- Synergic mode (Unified mode) is available for easy setting of current and voltage.
- Fresh tip treatment and burn-back time control are adjustable.
- Secondary short circuit protection is a standard function.
- Arc sensitivity is selectable by changing the tap of the reactor.
- Crater current and crater voltage controls on front panel.
- Crater selection switch, gas check switch, Solid/FCW selection switch, wire diameter selection switch are available on the front panel.
- Works on 50/60 Hz frequency in power supply.

KR2 Series Wire Feeder and Torch

- Printed circuit wire feeder motor for better resolution and accuracy.
- Cable-less remote controller mounted on wire feeder as well as lightweight cables enable better mobility.
- Maximum wire feed speed up to 20.1 m/min.
- Standard 2-Roll Drive and optional 4-Roll Drive available.
- Ergonomically designed MIG torches reduces fatigue.
- Lightweight, durable and long lasting.

Euro Connector MIG Torch Available

- High Performance Euro Connector MIG Torch also available on demand.



Wire Feeder Available in Various Lengths

- Wire feeder available in standard lengths of 1.8 mtrs, 5 mtrs, 10 mtrs, 15 mtrs and 20 mtrs.

RoHS

www.panasonic.com/in/welding

Technical Specifications

Technical Specifications	Unit	250KR2	400KR2	500KR2
INPUT				
Rated Input Voltage	Volts	415, +10%, -10%	415, +10%, -10%	415, +10%, -10%
Phase / Freq.	No./Hz	3ph/50-60	3ph/50-60	3ph/50-60
Max. Input KVA @ 415 Vac:				
@50% Duty Cycle	KVA/KW	-	-	-
@60% Duty Cycle	KVA/KW	9.5/7.9	21/19	31.9/28.1
OUTPUT				
Rated Current Range	Amps	50-250	60-400	60-500
Rated Output Voltage	Volts	15-27	16-39	16-45
Welding Current (40 °C):				
@60% Duty Cycle	Amps	250	400	500
@100% Duty Cycle	Amps	194	310	387
GENERAL				
Conformance to International Standards		All Machines are Manufactured as per Std. IEC 60974-1:2000/GB 15579. 1:2004		
Applicable Shielding Gas		CO/CO ₂ +Ar		
Insulation	Class	H		
Cooling	Type	Forced Air Cooling		
Dimensions	mm	376 X 675 X 747	736 X 675 X 762	436 X 675 X 762
Weight	Kg	94	149	158
WIRE FEEDER				
		YW-25KB3	YW-50KB3	YW-50KB3
Rated Welding Current	Amps	250	400	400
Applicable Wire Diameter	mm	0.8, 1.0, 1.2	0.8, 1.0, 1.2, 1.6	1.2, 1.4, 1.6
Weight	Kg	10.5	10.5	10.5
Wire feeder available in standard lengths of 1.8 mtrs, 5 mtrs, 10 mtrs, 15 mtrs and 20 mtrs.				
WELDING TORCH				
		YT-35CS4	YT-40CS4	YT-50CS4
Rated Welding Current	Amps	350	400	500
Duty Cycle	10 Min. Cycle	350 Amps, 60% (CO ₂)	400 Amps, 60% (CO ₂)	500 Amps, 60% (CO ₂)
		315 Amps, 60% (CO ₂ + Ar)	360 Amps, 60% (CO ₂ + Ar)	450 Amps, 60% (CO ₂ + Ar)
	Continuous	270 Amps, 100% (CO ₂)	310 Amps, 100% (CO ₂)	385 Amps, 100% (CO ₂)
		240 Amps, 100% (CO ₂ + Ar)	280 Amps, 100% (CO ₂ + Ar)	345 Amps, 100% (CO ₂ + Ar)
Applicable Wire Diameter	mm	0.8, 1.0, 1.2	0.8, 1.0, 1.2	1.2, 1.6
Cable Length	Meter	3	3	3
Weight (Incl. Cable)	Kg	2.8	2.8	3.6
ORDERING INFORMATION				
Power Source		YD-250KR2DJE	YD-400KR2DJE	YD-500KR2HJE
Wire Feeder		YW-25KB3DAE	YW-50KB3DAE	YW-50KB3HAN
Welding Torch		YT-35CS4DA1	YT-40CS4DAF	YT-50CS4HAF

Panasonic

Range of Welding Equipment: MMAW | MIG/MAG | TIG | Plasma Cutting | Welding Accessories | Welding Robots
Panasonic has set-up its own state-of-the-art welding equipment manufacturing facility at Jhajjar near Gurgaon, Haryana, India.

For more information please write to welding.info@in.panasonic.com

For service related queries, write to welding.service@in.panasonic.com

Service Helpline Number +91-9729900200

Panasonic India Pvt. Ltd.

(Division Company: Panasonic Welding Systems India)

Factory, Head Office and Northern Regional Office

Village Bid Dadri, Tehsil and District: Jhajjar - 124103, Haryana, India

Email: welding.north@in.panasonic.com

Eastern Regional Office: No 1, Vikash Towers, Dr. UN Brahmachari Street, 3rd Floor, Opp. ITC Fortune Hotel, Kolkata - 700 016, West Bengal

Phone: +91-33-40269696, Email: welding.east@in.panasonic.com

Western Regional Office: Technical Centre, Panasonic Welding Systems India, MCCIA-Navalmal Firodia Excellence Centre, J-462, M.I.D.C., Telco Road, Bhosari, Pune - 411026, Maharashtra

Phone: +91-7738319807, Email: welding.west@in.panasonic.com

Southern Regional Office: 6th Floor, SPIC Building Annexe, No. 88, Mount Road, Guindy, Chennai - 600032, Tamilnadu

Phone: +91-44-61089300, Fax: +91-44-61089399, Email: welding.south@in.panasonic.com

Central Regional Office: Ayodhya, 119, 2nd Floor, Bajaj Nagar, Nagpur - 440010, Maharashtra. Phone: +91-9763993605, Email: welding.central@in.panasonic.com

Japan Factory: 1-1, 3-chome, Inazu-cho, Toyonaka, Osaka 561 0854, Japan

China Factory: No. 9 Qingnan Rd, Tangshan New & Hi-tech Industrial Park, Hebei, China

Sales Offices at Ahmedabad, Bengaluru, Bhubaneswar, Mumbai and Hyderabad